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SCALE AS NOTED		ORNL Oak Ridge National Laboratory operated for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 Oak Ridge, Tennessee			
TOLERANCES UNLESS OTHERWISE SPECIFIED		ORNL Spallation Neutron Source			
FRACTIONS		SPALLATION NEUTRON SOURCE PROJECT			
XX DECIMALS ±.01		SINGLE CORE VESSEL INSERT			
XXX DECIMALS ±.005		SINGLE C.V. INSERT W/ALIGN			
ANGLES ±0°15'		BLDG		FL	SHT OF
BREAK SHARP EDGES .06 MAX		8700		IST	3
FINISH 125 RMS UNLESS OTHERWISE SPECIFIED				CLASS	3
				REV	U
		107030600M8E8700A125		ROC	

107030600M8E8700A125